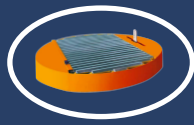


FULLY AUTOMATIC



MATIC

PALLET WRAPPING MACHINE

T1800FZ-PL

FULLY AUTOMATIC PALLET WRAPPING MACHINE

TRUE TECH

นำเข้าและจัดจำหน่ายโดย บริษัท ทรูเทค แมชชีนเนอรี จำกัด



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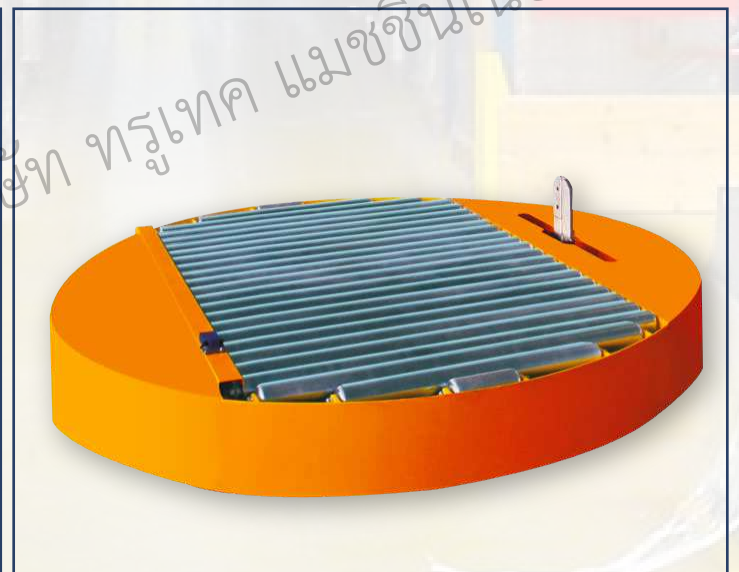
FULLY AUTOMATIC PALLET WRAPPING MACHINE



Product introduction

Fully Auto Pallet Wrapper, this machine is fully automatic stretch wrap system that can operate in-line with other automatic equipment. The pallet is auto travelled to the pallet wrapper from the inbound conveyer. Wrapping cycle automatically begins when the pallet is placed in the wrapping position. Film attached against the pallet at the beginning of the wrap then cut & grab the end of the film after wrapping finished. The wrapped pallet is moved to the outbound conveyer ready for unload. And the machine is ready for the next load.

Model
T1800FZ-PL



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Feature advantage

Control system	<ul style="list-style-type: none"> a) Touch screen allows operation easily b) Auto sensing pallets' placement & start wrap cycle c) Auto cut & grab film after wrap finished d) Film tension control adjustable e) Separate adjustable carriage up/down speed f) Variable T/T rotation speed g) Safety tower light alarm
Turntable	<ul style="list-style-type: none"> a) Go back to the original start position after wrap cycle finished b) Soft start/soft stop c) Turntable slew bearing drive d) Table fully shrouded for greater personal safety
Film carriage	<ul style="list-style-type: none"> a) Powered pre-stretch system up to 300% of film length b) (Pre-stretch ratio can be customized) c) Carriage door opens for effort less film change
Conveyor	<ul style="list-style-type: none"> a) Heavy structural steel frame construction b) Heavy duty conveyor guards c) Adjustable leg height d) Different roller diameters and roll spacing available e) Conveyor speed: 12m per min(other speed available) f) Photo-eye pallet sensing
Auto film tail cut & wipe system	<ul style="list-style-type: none"> a) Pneumatic clamps grab the film tail after the wrapping finished b) Hot wire cut film c) Pneumatic brush activate
Option	<ul style="list-style-type: none"> a) Addition conveyors & other type(chain, belt) available b) Safety fence c) Infeed & outfeed conveyor

Main Technical Parameters

Max. load size(mm)	L(800~1200)*W(800~1100) *H(800~2400)mm
Turntable diameter	1800mm
Turntable height	350mm (other available)
Turntable weight capacity	2000kgs
Turntable speed	0-12rpm
Machine weight	1000kgs
Electrics	380V 50HZ 3 phase
Power	2.5Kw
Air	0.4-0.6Mpa
Machine dimensions(mm)	2745(L)*1800(W)*3330(H)
Packing efficiency	30-40 load/h base on load
Packing speed	12m/min
Wrapping material	LLDPE Stretch Film
Thickness	17~35µm
Width	500mm(can be customized)
Inner center of film roll	76.2mm
Max. film roll diameter	250mm

Main machine electrical parts and brand

Name	Brand
PLC	Siemens
Inverter	Schneider
Touch screen	Siemens
Proximity switches	Japan's Matsushita
Limit switch	Siemens
Contact switch	Switzerland brand
Breaker	Schneider
AC contactor	Schneider
Intermediate relay	Schneider
Master Device	Schneider
The electromagnetic valve	Zhicheng
Air cylinder	Zhicheng
Turntable motor	Aimoshen
Transport reducer motor	Tongyu
Film carriage up and down reducer motor	Tongyu
Film carriage reducer motor	Liming