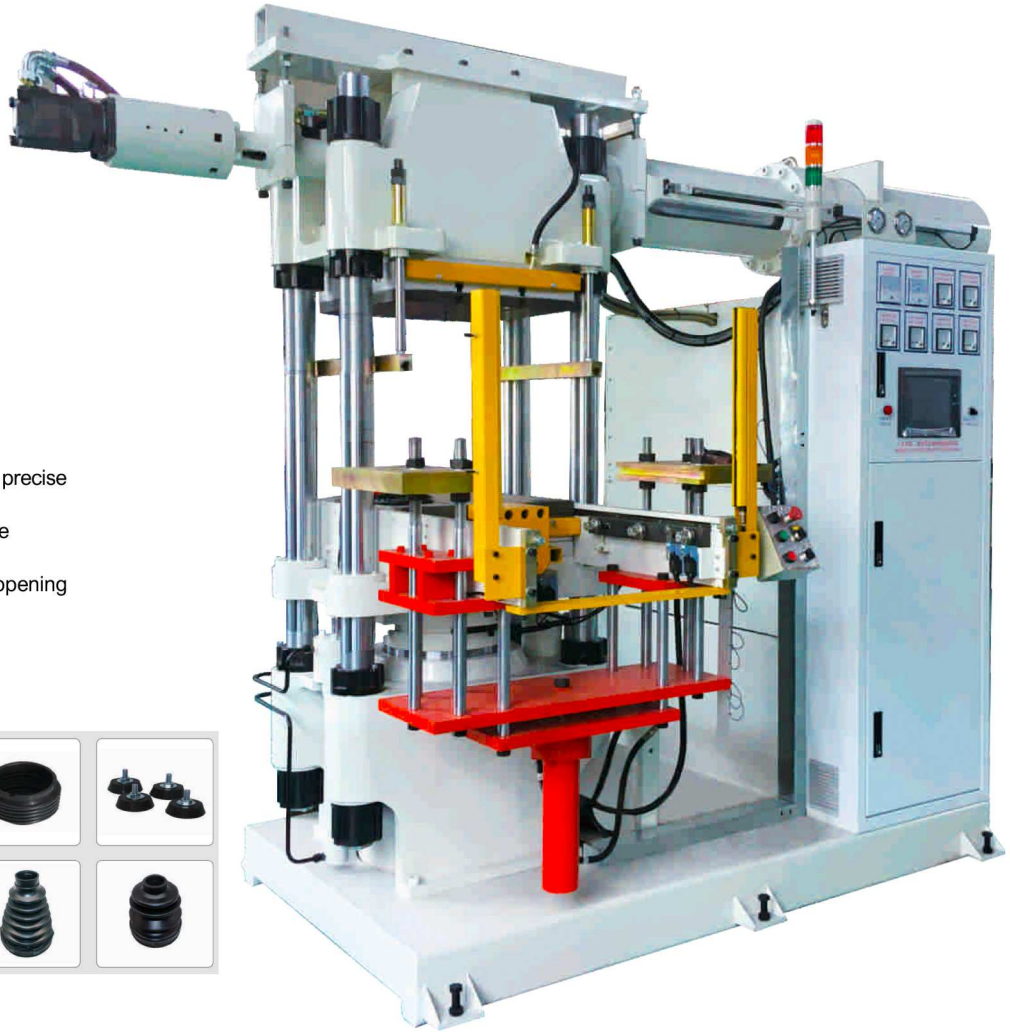


HI-FL

SERIES



HORIZONTAL RUBBER INJECTION MOLDING MACHINE



Machine Features

1. Adjustable plasticizing and injection speed with precise measurement and multi-stage injection.
2. Anti-damage function of the molding from the misalignment (patented).
3. Three stages of pressure and speed of mold opening /closing.
4. Mainly for all types of rubber parts.

Application Products



Main Technical Parameters

Model	200HI-FL	300HI-FL	400HI-FL	500HI-FL	600HI-FL
Clamp force (Ton)	200	300	400	500	600
Injection volume (cc)	2000	3000	4000	8000	6000
Injection pressure (kgf/cm ²)	2000	2000	2000	2000	2000
Platen Size (mm)	550x560	700x700	700x700	900x900	850x850
Min. Mold thickness (mm)	100	200	200	210	200
Plunger stroke (mm)	400	400(600)	400	500	500
Heating plates distance (mm)	500-600	600	600	700	700
Tie bar distance (mm)	640x310	820x395	820x395	1105x475	970x500
Mold opening type	2RT-3RT-4RT Upper Hanging Die-Lower Hang Die)				
Max. Operating pressure (MPa)	20	20	20	20	20
Motor power (HP)	15(11KW)	15(11KW)	15(11KW)	15(11KW)	20(15KW)
Heating power (KW)	15.3	24	24	24.2	29.75
Total power (KW)	30.3	39	39	40	48.75
Gross weight (Ton)	7.8	9.5	10.5	28	14.5
Machine size (LxWxH) (mm)	3400x2400x2600	3500x2600x2700	3500x2600x2700	5800x3400x3000	3800x2800x2800

All technical parameters are subject to change without prior notice.

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